

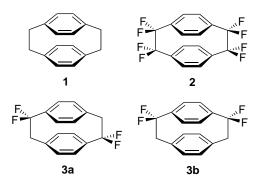
## Convenient synthesis and single-crystal X-ray structures of two tetrafluoro[2,2]paracyclophane isomers

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**Abstract**—Fluorinated [2,2]paracyclophanes are useful precursors to poly(*p*-xylylene) polymers. The cyclophanes 1,1,9,9-tetra-fluoro[2,2]*p*-cyclophane (3a) and 1,1,10,10-tetra-fluoro[2.2]*p*-cyclophane (3b) can be readily prepared via a convenient two-step synthesis from the parent hydrocarbon [2,2]*p*-cyclophane (1). The structures of 3a and 3b are confirmed via single crystal X-ray analysis. © 2001 Elsevier Science Ltd. All rights reserved.

The functionalization of the methylene bridge carbons of the prototypical hydrocarbon [2,2]p-cyclophane (1) (Fig. 1) has been of interest for many years. For example, bridge-functionalized 1 has recently been used as a poly(p-phenylenevinylene) (PPV) precursor.<sup>2</sup> In addition, fluorinated [2,2]p-cyclophanes have been attracting increased attention. Poly(p-xylylene) polymers formed via the vapor deposition polymerization of cyclophane precursors that are either fully<sup>3</sup> or partially<sup>4</sup> fluorinated at their methylene carbons are materials of current technological interest. Compound 2 (Fig. 1), for example, is a precursor to a polymer (Parylene AF4)<sup>5</sup> which has exhibited promise as an interlayer dielectric material in high-speed integrated circuits due to its low dielectric constant.<sup>6</sup> An obstacle to the commercialization of the fluorinated parylenes is the multistep syntheses required to obtain the fluorinated cyclophane



**Figure 1.** Structures of [2,2]-*p*-cyclophane (1) and its fluorinated derivatives.

precursors. Recently, an exciting new methodology allowing for the large scale synthesis of 2 was reported.<sup>7</sup>

The parylene derived from partially fluorinated **3a** (Fig. 1) is also of interest for technological applications, for example as a coating with enhanced oxidative and thermal stability. Previously, Itoh and coworkers synthesized **3a** via a five-step sequence from **1**. The more recent patented procedure for the preparation of **3a** involved a three-step bromination—oxidation—fluorination sequence starting with the bromination of **1**, followed by separation of the isomers, oxidation with AgOAc or NaOAc and fluorination with SF<sub>4</sub> or Et<sub>2</sub>NSF<sub>3</sub>. Herein, we report a mild, convenient two-step synthesis of a separable mixture of **3a** and **3b** (Fig. 1)

Known compounds **4a** and **4b** were prepared via the bromination of [2,2]-p-cyclophane (1) according to

Scheme 1. Conversion of known tetrabromides 4a and 4b to the fluorinated targets 3a and 3b in a 2:3 ratio.

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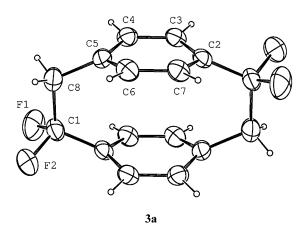
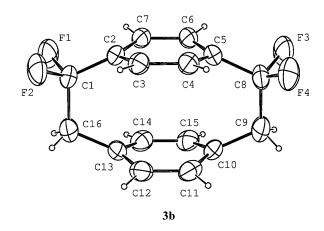


Figure 2. X-Ray structures of 3a and 3b.

Cram's procedure in a 2:3 ratio, respectively. <sup>1a</sup> We reasoned that a mild, direct functional group interconversion of **4a** and **4b** to the difluorides would be more efficient and less costly than the prior syntheses, <sup>4,8</sup> thereby affording a more attractive alternative for industrial preparation.

Bloodworth and Mitchell previously developed a halogen–exchange reaction of geminal dichlorides and diiodides to the corresponding difluorides employing AgBF<sub>4</sub>. Based on their procedure we are able to transform the mixture of **4a** and **4b** (4.72 g, 9 mmol) to the corresponding tetrafluorides **3a** and **3b** in 50% isolated yield in a 2:3 ratio via stirring with AgBF<sub>4</sub> (4 equiv.) in CH<sub>2</sub>Cl<sub>2</sub> at rt for 20 h<sup>10,11</sup> (Scheme 1). Interestingly, the 50% yield for the difluorination of **4a** and **4b** is higher than those reported for unstrained dihalides. Separation of **3a** and **3b** by flash chromatography followed by recrystallization from a 1:1 benzene:hexane solution affords X-ray quality crystals.

Compounds 3a and 3b, along with 1 and 2, are a homologous series of structurally-related cyclophanes. The crystal structures of 1 and 2 were previously studied together and were shown to exhibit remarkably similar features. The X-ray crystal structures of 3a and **3b** (Fig. 2) complement the prior X-ray studies of  $1^{12}$ and 2.12c 1,1,9,9-Tetrafluoro-[2,2]-p-cyclophane 3a crystallizes in the monoclinic system with a = 13.8709(5), b = 7.8354(5), c = 11.6450(9) Å,  $\beta = 99.898(4)^{\circ}$ , space group C2/c, and Z=4 molecules per cell. 1,1,10,10-Tetrafluoro-[2,2]-p-cyclophane **3b** crystallizes in the monoclinic system with a = 27.656(2), b = 8.1496(9), $c = 11.364(1) \text{ Å}, \beta = 102.841(8)^{\circ}, \text{ space group } C2/c, \text{ and}$ Z=8 molecules per cell. Both refinements were based on data collected on an Enraf-Nonius CAD4 diffractometer to  $\theta = 75^{\circ}$  with Cu K $\alpha$  radiation, yielding R =0.053 for all 1281 data for **3a** and R = 0.063 for all 2576 data for 3b. The molecule of 3a lies on a crystallographic inversion center, while that of 3b lies in a general position. The carbon skeletons of 3a and 3b are very similar. The C-C bridge distance in 3a is 1.545(3) Å, while those in **3b** are 1.537(3) and 1.538(4) Å. In **3a**, C2 and C5 lie 0.130(2) and 0.162(2) Å, respectively, out



of the plane of the other four atoms of the phenyl ring. For **3b**, analogous distances are 0.135(2) Å for C2, 0.143(2) Å for C5, 0.158(2) Å for C10, and 0.161(2) Å for C13. The perpendicular distances between these four-atom planes are 3.088(2) Å in **3a** and 3.086(2) Å in **3b**. C-F distances range 1.359(2)-1.363(2) Å in **3a** and 1.353(3)-1.370(3) Å in **3b**. The F-C-F angle is 104.3(2)° in **3a**, and those in **3b** are 104.4(1) and 103.6(2)°.

In conclusion, room temperature treatment with AgBF<sub>4</sub> is a mild and convenient technique for introducing fluorines at cyclophane methylene bridge carbons. Parylene precursor cyclophanes **3a** and **3b** can be directly prepared at room temperature via the corresponding tetrabromide precursors in just two steps from commercially available **1**.

## Acknowledgements

We gratefully thank Air Products and Chemicals, Inc., Allentown, PA, for their generous support of this work. J.O.E. thanks the Fulbright Foundation and Conacyt for generous fellowship support.

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- 11. 1,1,9,9-Tetrafluoro[2,2]-p-cyclophane (3a) and 1,1,10,10-tetrafluoro[2,2]-p-cyclophane (3b). The mixture of 4a:4b (2:3 4.72 g, 9 mmol) is stirred in anhydrous CH<sub>2</sub>Cl<sub>2</sub> (200 mL) under Ar. AgBF<sub>4</sub> (7.4 g, 38 mmol) is added in small portions through a solid addition funnel. The mixture is stirred 20 h at rt and concentrated in vacuo. The black residue was extracted with hot benzene affording a yellowish solid (2.3 g). The residue is sublimed (70°C, 0.01 mm Hg) affording a white solid (1.25 g, 50%). Column
- chromatography on silica gel (50 g, 200 mesh) eluting with 1:4 benzene:hexane produced X-ray quality crystals of 3b. Recrystallization of the 1:1 mixture of 3a:3b with 1:1 benzene:hexane followed by column chromatography on silica gel (20 g, 200 mesh) eluting with 1:4 benzene:hexane affords X-ray quality crystals of 3a. Data for **3a**: mp: 191–193°C; <sup>1</sup>H NMR (250 MHz, CDCl<sub>3</sub>)  $\delta$ : 3.61 (t, J = 14.8 Hz, 4H), 6.96 (dd, 6.80, 8H) ppm. <sup>13</sup>C NMR (125 MHz, CDCl<sub>3</sub>)  $\delta$ : 51.21 (t, J=33.1 Hz), 125.86 (t, J = 254.2 Hz), 129.56 (t, J = 5.8 Hz), 133.77 (s), 135.03 (t, J=26.9 Hz), 138.92 (t, J=5.1 Hz) ppm. <sup>19</sup>F NMR (235) MHz, CDCl<sub>3</sub>)  $\delta$ : -91.74 (t, J=14.8 Hz, 4F) ppm. HRMS calcd 280.0875, found 280.0874. Data for 3b: mp: 160-161°C; <sup>1</sup>H NMR (250 MHz, CDCl<sub>3</sub>)  $\delta$ : 3.59 (t, J=15 Hz, 4H), 6.63 (s, 4H), 6.96 (s, 4H) ppm. <sup>13</sup>C NMR (125 MHz, CDCl<sub>3</sub>)  $\delta$ : 50.95 (t, J = 34.0 Hz), 125.99 (t, J = 254.3 Hz), 129.65 (t, J = 6.3 Hz), 133.68 (s), 136.81 (t, J = 26.9 Hz), 137.40 (t, J = 5.3 Hz) ppm. <sup>19</sup>F NMR (235 MHz, CDCl<sub>3</sub>)  $\delta$ : -92.29 (t, J = 15 Hz, 4F) ppm. HRMS calcd 280.0875, found 280.0865
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